



|                   |         |
|-------------------|---------|
| PRELOAD(kgf)      | ~       |
| R.D               | -       |
| S.F (kgf)         | ~       |
| DRAG TORQUE(Nf-m) | ~       |
| DIRECTION OF TURN | R       |
| PC DIA.           | 32.4    |
| BALL DIA.         | 3.175   |
| BACKLASH          | 0.03MAX |
| CIRCUIT           | 3       |
| LEAD ANGLE        | 2.81    |
| DYNAMIC (kgf)     | 1008    |
| STATIC (kgf)      | 2772    |
| LEAD              | 5       |

SPEC:R32-5T3-RS1

|                                   |  |                         |  |
|-----------------------------------|--|-------------------------|--|
| MAX. AXIAL LOAD(kgf)              |  | LUBRICATION             |  |
| MAX. ROTATIONAL SPEED (rpm)       |  | SPACE BALL              |  |
| DN VALUE                          |  | BT TYPE ASSEMBLY METHOD |  |
| MAX. FEED RATE(m/min)             |  | CUSTOMER DRAWING NO.    |  |
| ACCELERATION(m/sec <sup>2</sup> ) |  | CUSTOMER NC TYPE        |  |
| SUPPORT METHOD                    |  | CUSTOMER AXIAL TYPE     |  |

THREAD LEIGHT UNCHAMFERED USE  R0.5  R1  R SCALE 1: X

UP 8 30 120 180 600 1200 OTHER  
TD ±0.1 ±0.2 ±0.3 ±0.4 ±0.0 ±0.8 ±1.0 ±1.0

E300: -

UN TOL DIMN mm

SH: ROLLED DATE 2007.07.16  
NT: SNCM220/SNCM15 DWG JANET  
THREAD BALL TRACK APPD MICHELLE  
HRC 56 ~ 62 PROCESS NO. G

CUSTOMER H-CHICAGO  
DWG.NO. A11524A2

\* BROW SHARP EDGE UNLESS OTHER SPECIFIED  
\* 未量例内者以R0.5MAX  
● THREAD END ALLONS ABOVE LENGTH OUT OF HARDNESS TOLERANCE

|            |              |          |
|------------|--------------|----------|
| 2007.07.16 | MOD. Δ       | MICHELLE |
| DATE       | MODIFICATION | APPROVED |

\* PLEASE IGNORE CHINESE CHARACTERS WHICH ARE FOR OUR REFERENCE ONLY.